

# Proximity Detection in a Mine Wide Application

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# Repeatability and simplicity is the key to success

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Humans are creatures of habit.  
We like routines

How do we make proximity routine?  
Repeatable, Simple, and Predictable

The human factor will ultimately constrain what is practical  
and effective underground

# What the user wants from Proximity?

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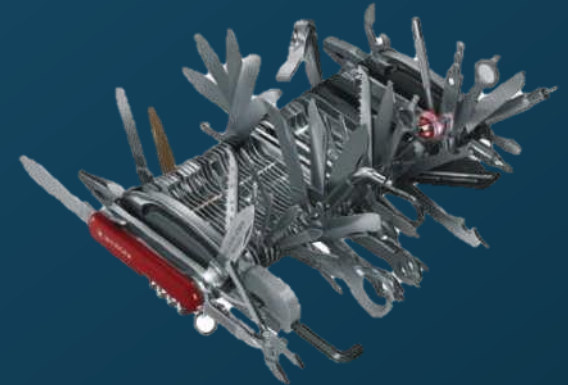
- A failsafe system to aid in the enforcement of red-zones
- A system that trains safe practices in the mine
- A system that does not effect production



What the user  
**needs**



User wants to  
**slice an Apple**



What can be  
**offered**

# Background and Experience

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Nine years of R&D and five years of deployment, HazardAvert® is active in all types of mines, including underground coal, hard rock & surface

With a growing global reach, Strata has HazardAvert® customers in United States, South Africa, Canada, Australia, Chile & Papua New Guinea

Over 1,000 active systems around the world

- Shuttle Cars, 16 and 20 ton
- Coal Haulers, battery
- Roof Bolters, single and double boom
- Feeder Breakers, single and three way dump
- Continuous Miners, place change and full face
- Load Haul Dumps, diesel
- Longwalls
- Scoops
- Front end loaders
- Haul Trucks
- Light duty vehicles
- Dozer
- Dragline
- Drills

# What have we offered

## Static zones

2007 to present RSA

300 number pieces of equipment at Sasol alone

## Configurable zones

2010 to present

Mine entries in the US are narrower than RSA

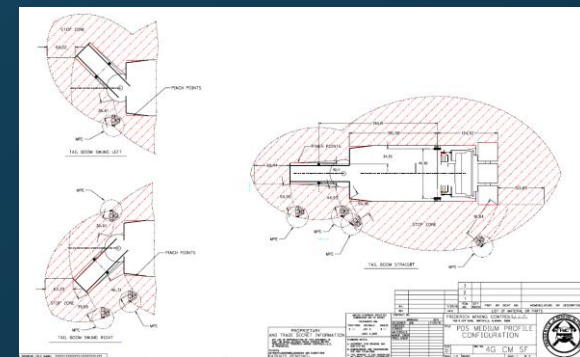
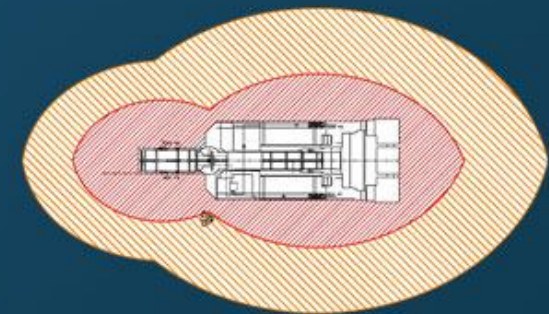
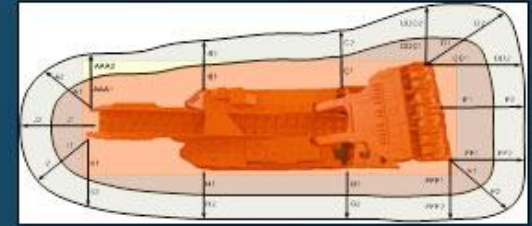
US had a greater focus on technology and what could be achieved

## Configurable and Dynamic zones

2011 to present

Created highly flexible systems in anticipation of US mandate

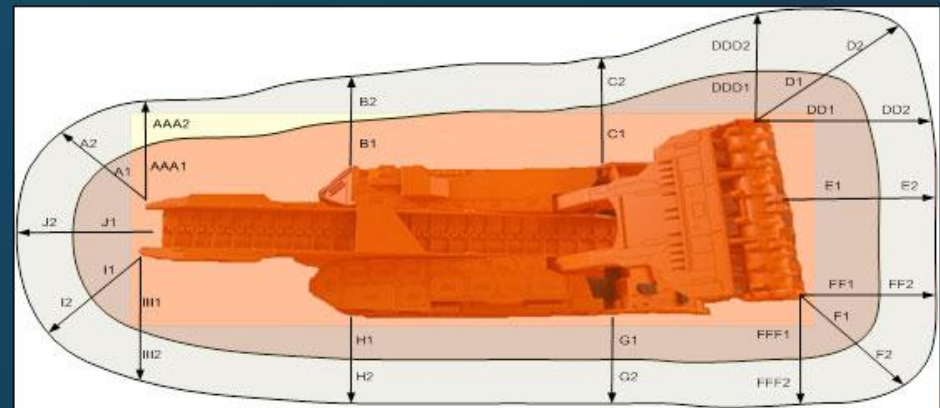
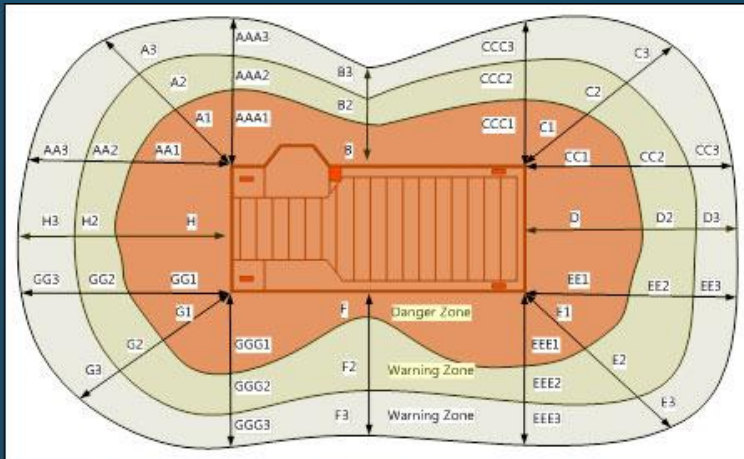
Driven by US mine requirements



# Static Zones

Zones never change size or shape while in operation

Zone sizes are consistent across machine type

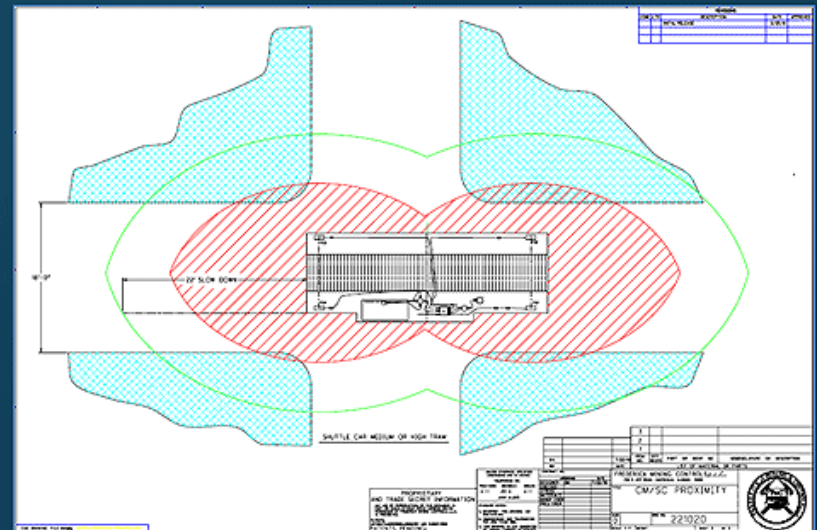
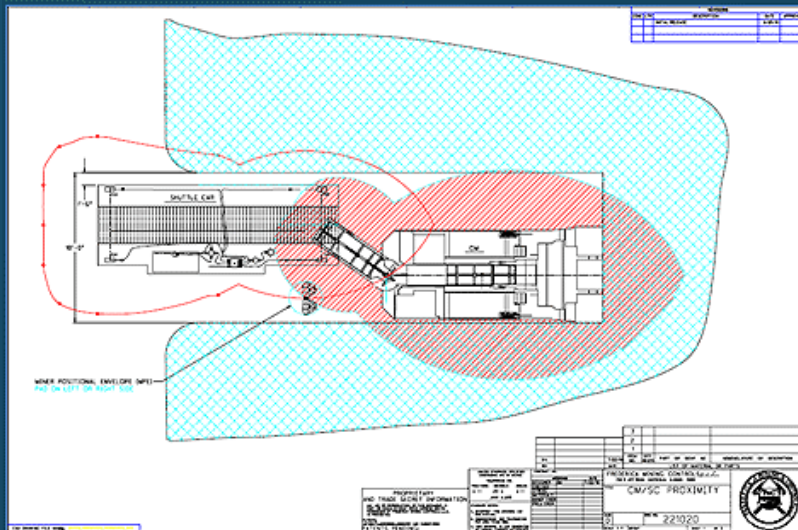


# Configurable Zones

Zones never change size or shape while in operation

Zone sizes may be tuned machine-to-machine

- Multiple zones
- Distance of zones from the machine
- Shaped and articulating of zones



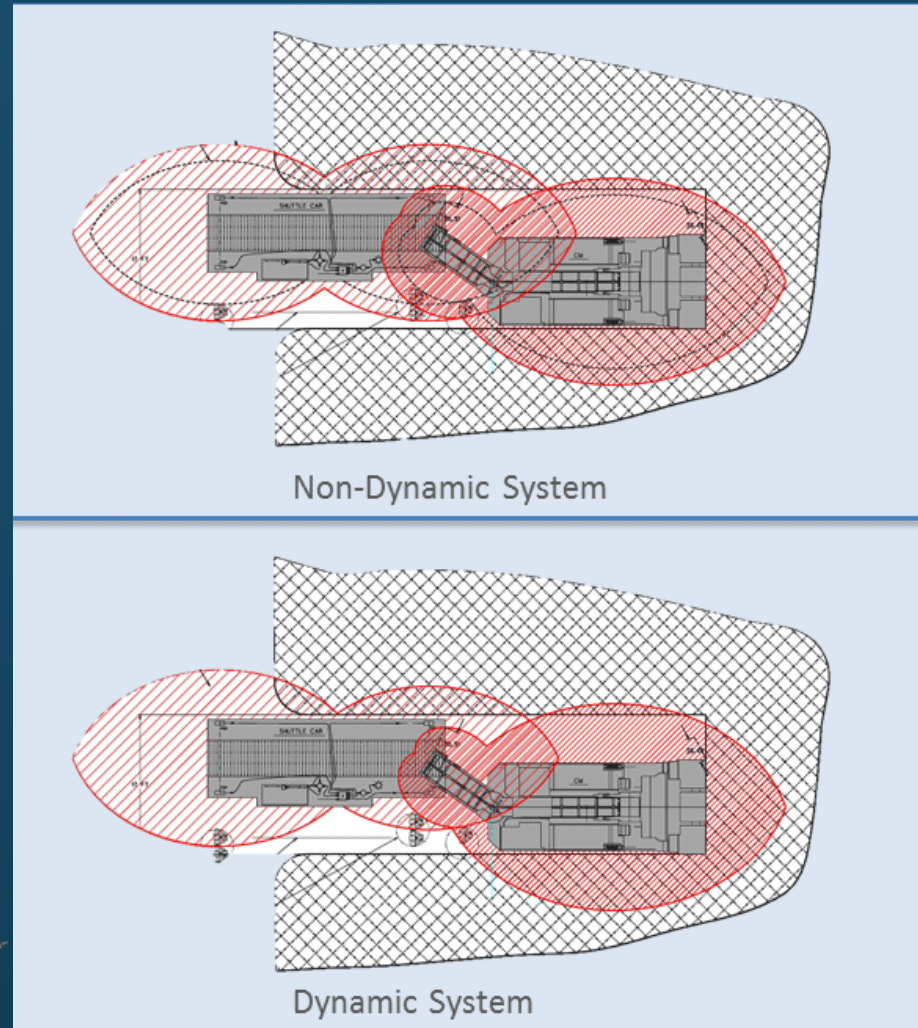
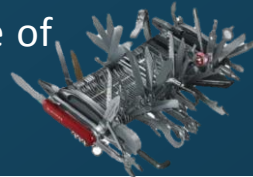
# Configurable and Dynamic Zones

## Configurable

- Multiple zones
- Distance of zones from the machine
- Shaped and articulating zones

## Dynamic

- Zone shape or distance based on speed of equipment
- Zone shape or distance based on input from the machine
- Zone shape or distance based on input from operator PAD
- Zone shape or distance based on interaction with another piece of equipment





# Where are we now?

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We have almost come full circle  
Highly refined static zones

What needs to be considered:

Not all of the machines operate in the same fashion

Miners on foot interact with machines differently

Training

Zone inspections

Miners can't see zones





Shape static fields in such a way that a miner's exposure to red zones is prohibited even when machines are in close proximity to one another, while not impacting production


# Where are we now?

## Strata Worldwide PDS - Preventing Incidents

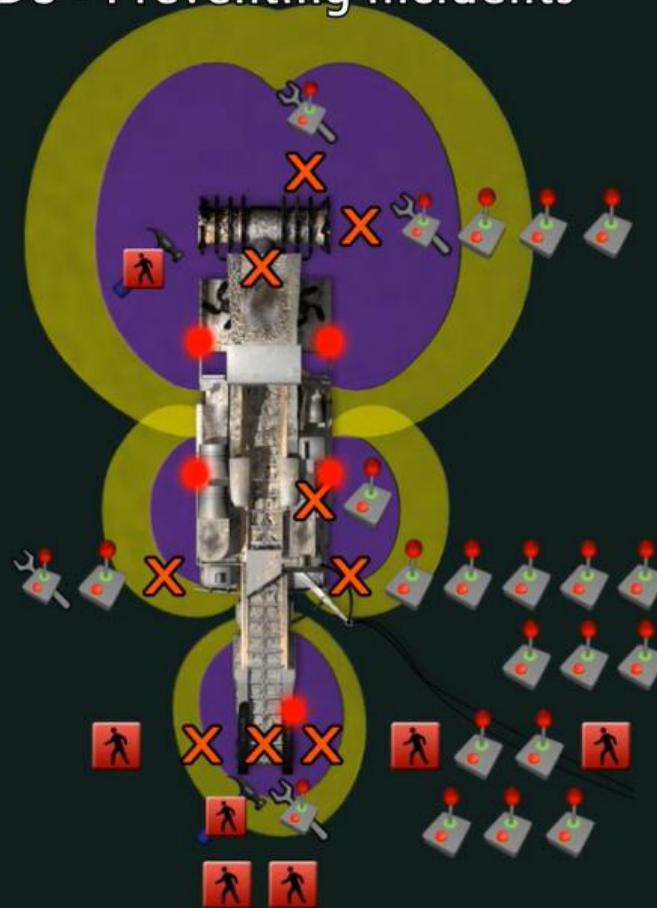
**X** - Incident Location

 - Operator

 - Other Miners

 - Maintenance  
(Operator)

 - Maintenance  
(Other Miners)

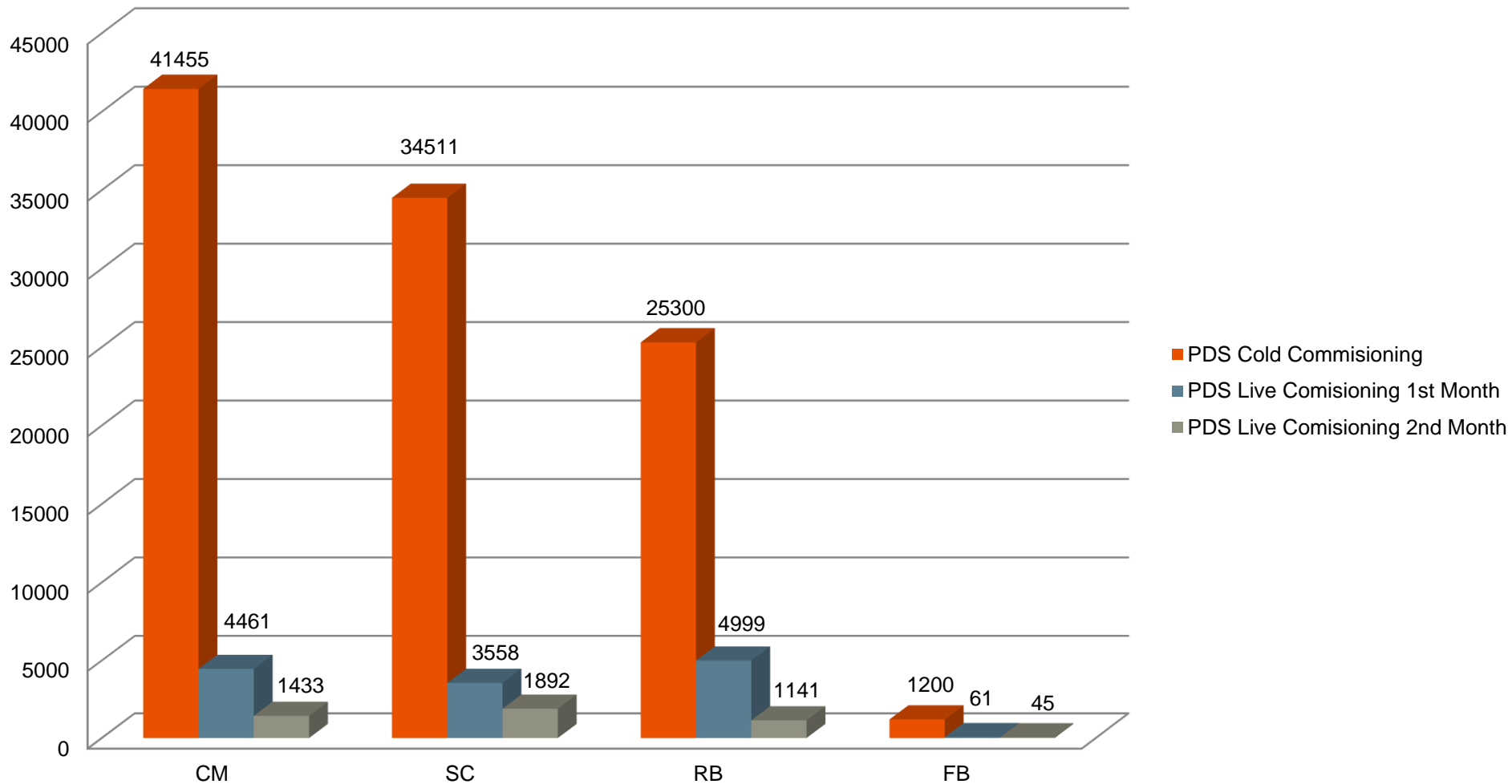




Do refined static proximity  
detection systems change  
behavior?

# Behaviour Results

## PDS Trips in Danger Zone



# Conclusions

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Simplified, Static and Repeatable zones will:

- Enforce hazard zones

- Perform on multiple pieces of machinery in a mine wide environment

- Aid in training

- Not effect production

- Simplify inspections and field testing



# Where Safety is Success